

## Claims

What is claimed is:

- 1 1. A method for manufacturing an organic electroluminescent display, comprising:  
2 the steps of:  
3 forming a plurality of first display electrodes arranged in parallel on a  
4 substantially transparent substrate;  
5 forming an insulating layer on the transparent substrate, the insulating layer  
6 including a plurality of slots perpendicular to the first display electrodes for  
7 exposing the first display electrodes;  
8 forming insulating ramparts on the exposed first display electrodes, the portion  
9 of the insulating ramparts away from the substrate further forming overhangs, and  
10 the portion of the cathode ramparts proximate to the substrate having sufficiently  
11 high cross-linking for increasing the adhesion between the insulating ramparts and  
12 the first display electrodes;  
13 partially removing the insulating layer through the masking effect of the  
14 overhangs for exposing the first display electrode;  
15 forming an organic electroluminescent material on the exposed first display  
16 electrodes; and  
17 forming a plurality of second display electrodes on the organic  
18 electroluminescent material.
- 1 2. The method according to claim 1, wherein the thickness of the insulating  
2 ramparts is in a range of 1-5 $\mu$ m.
- 1 3. The method according to claim 1, wherein the angle between the substrate  
2 and each overhang is in a range of 40-80 degrees.

1        4. The method according to claim 1, wherein the step of forming the insulating  
2        ramparts further comprises the steps of:  
3                forming a blanket of photosensitive material on the insulating layer;  
4                illuminating the photosensitive material from one side of the substrate  
5        opposite to the first display electrodes with the insulating layer as photo masks; and  
6                processing the photosensitive material to expose the insulating layer.

1        5. The method according to claim 1, wherein the step of partially removing the  
2        insulating layer by means of the masking effect of the overhangs is achieved by an  
3        anisotropic etching process.

1        6. The method according to claim 1, wherein the cross-linking at the portion of  
2        the insulating ramparts proximate to the substrate is stronger than at the portion  
3        away from the substrate.

1        7. A method for manufacturing an organic electroluminescent display,  
2        comprising the steps of:  
3                forming a plurality of first display electrodes of high light transmission on a  
4        substantially transparent substrate;  
5                forming a substantially opaque insulating layer on the transparent substrate;  
6                forming a plurality of slots at predetermined locations on the opaque insulating  
7        layer;  
8                forming a photosensitive insulating layer on the substrate;  
9                illuminating the photosensitive insulating layer from light beams passing  
10       through the substrate and the first display electrodes in sequence with the opaque  
11       insulating layer as photo masks;  
12               removing the un-illuminated portion of the photosensitive insulating layer to  
13       form insulating ramparts;

14 proceeding an anisotropic etching process to the opaque insulating layer for  
15 exposing the first display electrodes;  
16 forming an organic electroluminescent material on the exposed first display  
17 electrodes; and  
18 forming a plurality of second display electrodes on the organic  
19 electroluminescent material.

1 8. The method according to claim 7, wherein the thickness of the insulating  
2 ramparts is in a range of 1-5 $\mu$ m.

1 9. The method according to claim 7, wherein overhangs are on the portion of  
2 the insulating ramparts away from the substrate, and the portion of the insulating  
3 ramparts proximate to the substrate having a sufficiently high cross-linking for  
4 enhancing the adhesion between insulating ramparts and the first display electrodes.

1 10. The method according to claim 9, wherein the angle between the substrate  
2 and each overhang is in a range of 40-80 degrees.

1 11. The method according to claim 7, wherein the cross-linking at the portion  
2 of the insulating ramparts proximate to the substrate is more significant than at the  
3 portion away from the substrate.

1 12. An organic electroluminescent display, comprising:  
2 a plurality of first display electrodes of high light transmission formed in  
3 parallel on a substantially transparent substrate;  
4 an opaque insulating layer having slots of stripe shapes formed on the first  
5 display electrodes, the slots are perpendicular to the first display electrodes;  
6 a plurality of insulating ramparts of reverse-tapered cross-section formed on  
7 first display electrodes at the slots, the insulating ramparts including overhangs on  
8 the portion away from the substrate such that the insulating layer is formed utilizing

9 an anisotropic etching process so as to be in parallel to the insulating ramparts and  
10 the first display electrodes are exposed partially;  
11 an organic electroluminescent material disposed on the exposed first display  
12 electrodes; and  
13 a plurality of second display electrodes formed in parallel on the organic  
14 electroluminescent material, the second display electrodes being perpendicular to the  
15 first display electrodes.

1 13. The organic electroluminescent display according to claim 12, wherein the  
2 angle between the substrate and each overhang is in a range of 40-80 degrees.

1 14. The organic electroluminescent display according to claim 12, wherein the  
2 thickness of the insulating ramparts is in a range of 1-5 $\mu$ m.

1 15. The organic electroluminescent display according to claim 12, wherein the  
2 cross-linking at the portion of the insulating ramparts proximate to the substrate is  
3 more significant than at the portion away from the substrate.